

## Characteristics of dislocations in ZnO layers grown by plasma-assisted molecular beam epitaxy under different Zn/O flux ratios

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We have investigated the characteristic of the dislocations in the ZnO layers grown on *c* sapphire by the plasma-assisted molecular beam epitaxy under the different Zn/O flux ratios. The ZnO layers were characterized by the transmission electron microscopy (TEM) and the high-resolution x-ray diffraction (HRXRD). The TEM and HRXRD experiments revealed that the major threading dislocations (TDs) in the ZnO layers are the edge dislocations running along the *c* axis with Burgers vector of  $1/3\mathbf{k}_1 - 2\mathbf{l}$ . The TD densities are determined to be  $6.93 \times 10^9$ ,  $2.83 \times 10^9$ , and  $2.73 \times 10^9 \text{ cm}^{-2}$ , for O-rich, stoichiometric, and Zn-rich grown ZnO, respectively. Different from the O-rich grown ZnO where the dislocations run along the *c*-axis, several dislocations in the stoichiometric and the Zn-rich grown ZnO are inclined to  $20^\circ, 30^\circ$  from the *c*-axis. By considering the slip system in the wurtzite-structure ZnO, the glide planes of the dislocations are close to  $\mathbf{s}_{10-10d}$  for the O-rich grown ZnO and close to  $\mathbf{s}_{10-11d}$  for the stoichiometric and Zn-rich grown ZnO. Furthermore, the thickness of the interface dislocations in the O-rich grown ZnO is much thinner than in the stoichiometric and Zn-rich grown ZnO. In addition, the most probable origin of the inclined dislocations including *c/a* ratios, growth rate, and initial growth stage of high temperature sputtered ZnO layers are also discussed. © 2004 American Institute of Physics.

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